

200610-25100001

Figure 1  
Moisture Content Versus Thickness

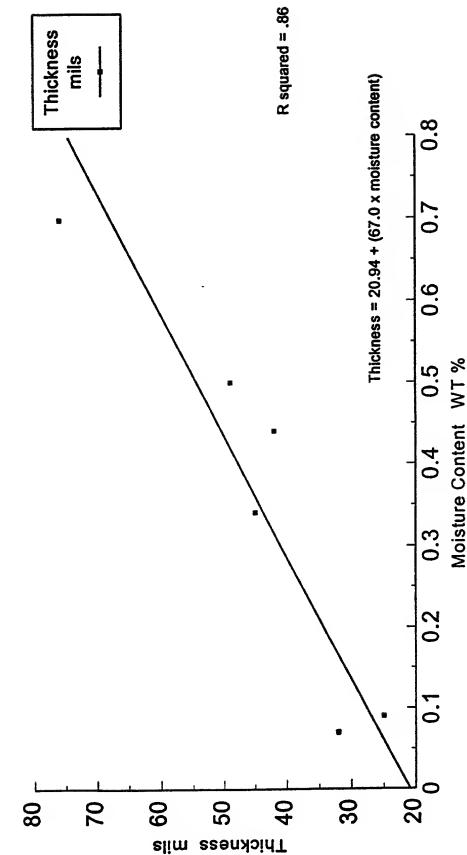


Figure 2  
Moisture Content Versus Maximum Load At -20F

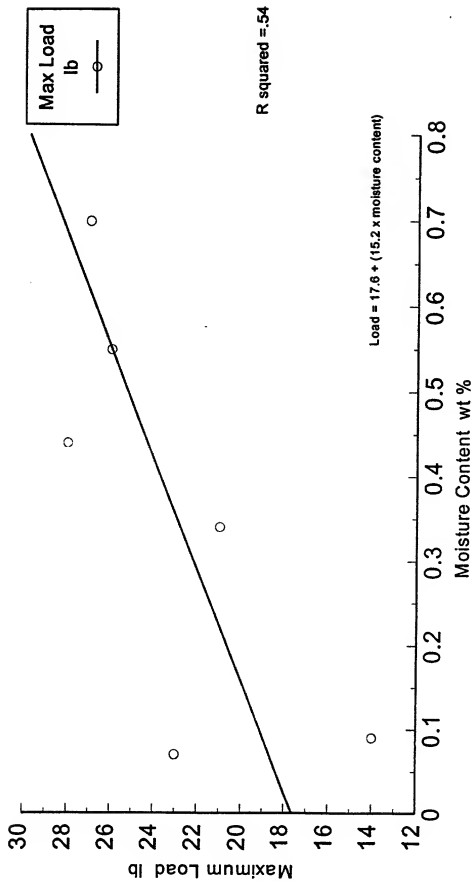
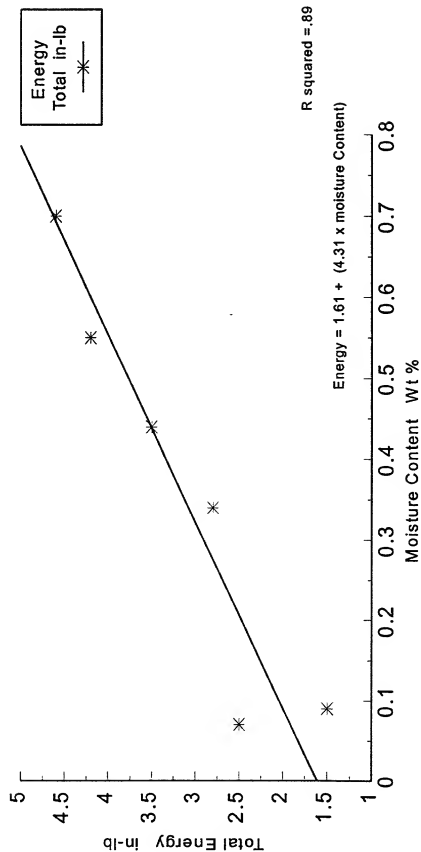


Figure 3  
Moisture Content Versus Total Energy At -20 F



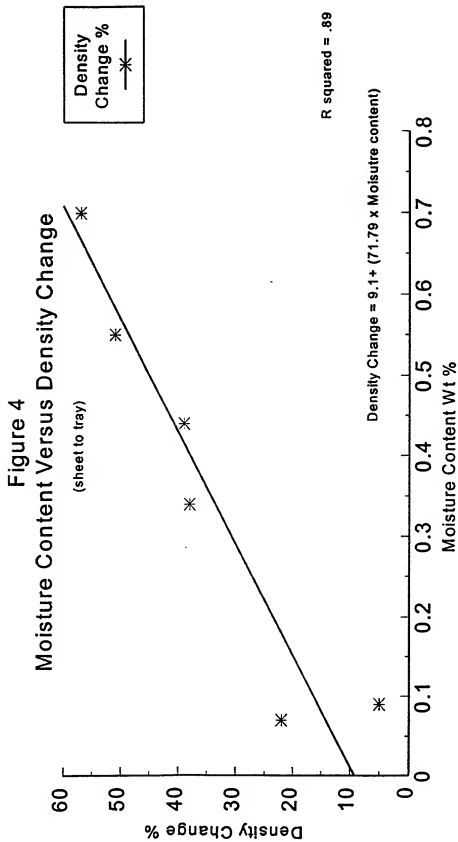


Fig. 5

## Sheet Expansion At Various water Temperatures

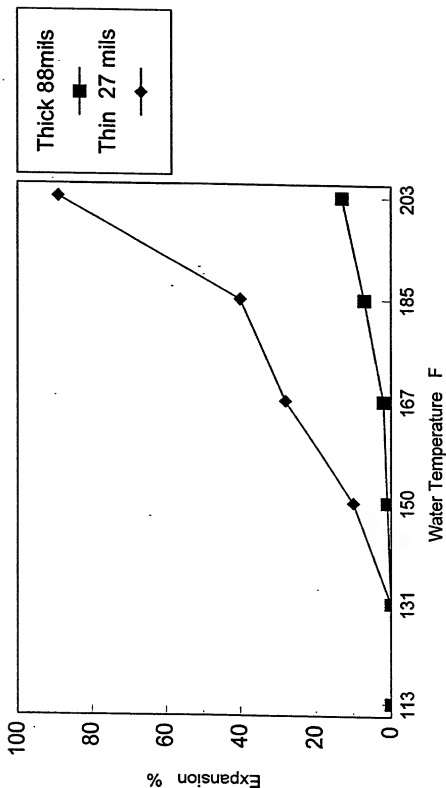


Fig. 6

# Expansion: Water Preheat + Air Oven

Water bath 5 Min + Oven at 285 F for 5 min

